

§ 471.24

40 CFR Ch. I (7-1-12 Edition)

SUBPART B—NSPS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
mg/off-kg (pound pers million off-pounds) of magnesium surface treated		
Chromium	0.700	0.284
Zinc	1.93	0.794
Ammonia	252	111
Fluoride	113	49
Oil and grease	18.9	18.9
TSS	28.4	22.7
pH	(¹)	(¹)

¹ Within the range of 7.5 to 10.0 at all times.

(h) *Sawing or grinding spent emulsions.*

SUBPART B—NSPS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
mg/off-kg (pounds per million off-pounds) of magnesium sawed or ground		
Chromium	0.007	0.003
Zinc	0.020	0.008
Ammonia	2.60	1.15
Fluoride	1.16	0.515
Oil and grease	0.195	0.195
TSS	0.293	0.234
pH	(¹)	(¹)

¹ Within the range of 7.5 to 10.0 at all times.

(i) *Degreasing spent Solvents—subpart B—NSPS.* There shall be no discharge of process wastewater pollutants.

(j) *Wet air pollution control scrubber blowdown.*

SUBPART B—NSPS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
mg/off-kg (pounds per million off-pounds) of magnesium sanded and repaired or forged		
Chromium	0.229	0.093
Zinc	0.632	0.260
Ammonia	82.5	36.3
Fluoride	36.9	16.4
Oil and grease	6.19	6.19
TSS	9.29	7.43
pH	(¹)	(¹)

¹ Within the range of 7.5 to 10.0 at all times.

[50 FR 34270, Aug. 23, 1985; 51 FR 2884, Jan. 22, 1986]

§ 471.24 Pretreatment standards for existing sources (PSES).

Except as provided in 40 CFR 403.7 and 403.13, any existing source subject to this subpart which introduces pollutants into a publicly owned treatment works must comply with 40 CFR part 403 and by August 23, 1988 achieve the following pretreatment standards for existing sources (PSES). The mass of wastewater pollutants in magnesium forming process wastewater introduced into a POTW shall not exceed the following values:

(a) *Rolling spent emulsions.*

SUBPART B—PSES

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
mg/off-kg (pounds per million off-pounds) of magnesium rolled with emulsions		
Chromium	0.033	0.014
Zinc	0.109	0.046
Ammonia	9.95	4.37
Fluoride	4.44	1.97

(b) *Forging spent lubricants—subpart B—PSE.* There shall be no discharge of process wastewater pollutants.

(c) *Forging contact cooling water.*

SUBPART B—PSES

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
mg/off-kg (pounds per million off-pounds) of magnesium cooled with water		
Chromium	0.127	0.052
Zinc	0.422	0.177
Ammonia	38.5	17.0
Fluoride	17.2	7.63

(d) *Forging equipment cleaning wastewater.*

SUBPART B—PSES

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
mg/off-kg (pounds per million off-pounds) of magnesium forged		
Chromium	0.002	0.0007
Zinc	0.006	0.003
Ammonia	0.532	0.234
Fluoride	0.238	0.106

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(e) *Direct chill casting contact cooling water.*

SUBPART B—PSES

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
mg/off-kg (pounds per million off-pounds) of magnesium cast with direct chill methods		
Chromium	1.74	0.711
Zinc	5.77	2.41
Ammonia	527	232
Fluoride	235	105

(f) *Surface treatment spent baths.*

SUBPART B—PSES

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
mg/off-kg (pounds per million off-pounds) of magnesium surface treated		
Chromium	0.205	0.084
Zinc	0.681	0.285
Ammonia	62.1	27.3
Fluoride	27.8	12.3

(g) *Surface treatment rinse.*

SUBPART B—PSES

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
mg/off-kg (pounds per million off-pounds) of magnesium surface treated		
Chromium	0.832	0.340
Zinc	2.76	1.16
Ammonia	252	111
Fluoride	113	49.9

(h) *Sawing or grinding spent emulsions.*

SUBPART B—PSES

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
mg/off-kg (pounds per million off-pounds) of magnesium sawed or ground		
Chromium	0.009	0.004
Zinc	0.029	0.012
Ammonia	2.60	1.15
Fluoride	1.16	0.515

(i) *Degreasing Spent Solvents—subpart B—PSES.* There shall be no discharge of process wastewater pollutants.

(j) *Wet air pollution control scrubber blowdown.*

SUBPART B—PSES

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
mg/off-kg (pounds per million off-pounds) of magnesium sanded and repaired or forged		
Chromium	0.273	0.112
Zinc	0.904	0.378
Ammonia	8.25	36.3
Fluoride	36.9	16.4

[50 FR 34270, Aug. 23, 1985; 51 FR 2884, Jan. 22, 1986]

§ 471.25 Pretreatment standards for new sources (PSNS).

Except as provided in 40 CFR 403.7, any new source subject to this subpart which introduces pollutants into a publicly owned treatment works must comply with 40 CFR part 403 and achieve the following pretreatment standards for new sources (PSNS). The mass of wastewater pollutants in magnesium forming process wastewater introduced into a POTW shall not exceed the following values:

(a) *Rolling spent emulsions.*

SUBPART B—PSNS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
mg/off-kg (pounds per million off-pounds) of magnesium rolled with emulsions		
Chromium	0.028	0.011
Zinc	0.076	0.032
Ammonia	9.95	4.37
Fluoride	4.44	1.97

(b) *Forging spent lubricants—subpart B—PSNS.* There shall be no discharge of process wastewater pollutants.

(c) *Forging contact cooling water.*

SUBPART B—PSNS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
mg/off-kg (pounds per million off-pounds) of forged magnesium cooled with water		
Chromium	0.107	0.044
Zinc	0.295	0.122
Ammonia	38.5	17.0
Fluoride	17.2	7.63